

METHOD AND APPARATUS FOR PREPARING PROGRAMS FOR DIE
MACHINING

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ABSTRACT OF THE DISCLOSURE

10 When die machining including machining processes
process is carried out on the same workpiece along a
closed machining path, each of the points equally
dividing a length of the closed machining path by the
15 repetition number of machining processes is defined as an
approach point, so that the approach points are different
from each other for each machining process. This makes it
possible to avoid a concentration of the approach points
at one point, thereby preventing a dent from being formed
at the approach point.